What is claimed is:

1. A portable watch, comprising:

a case band provided with a pipe-attachment hole opening toward both an intracase-band plane and an extracase-band plane, and a pin-receiving groove opening toward the pipe-attachment hole and also toward at least either the intracase-band plane or the extracase-band plane;

a winding stem pipe provided with an insertion section having playably inserted into the pipe-attachment hole in a removable manner from outside of the case band and including an intracase-band end section to be arranged inside of the case band, an extracase-band end section including a male screw section, and another pin-receiving groove opening toward an outer rim plane of the insertion section and facing to the pin-receiving groove;

a rotation-stop pin arranged across both of the pin-receiving grooves;

a pipe stopper engaged with an engagement groove provided to the intracase-band end section in a removable manner to prevent the winding stem pipe from being disengaged; and

a crown including a crown main section formed with a female screw section to be screwed together with the male screw section in a removable manner.

2. A portable watch according to claim 1, wherein the pin-receiving groove of the case band is made open toward the

intracase-band plane, and the pin-receiving groove of the winding stempipe is made open toward a tip plane of the insertion section.

- 3. A portable watch according to claim 1, wherein the rotation-stoppin is sandwiched, in an axial direction, between a groove end of the pin-receiving groove of the winding stem pipe locating closer to the extracase-band end section and the pipe stopper.
  - 4. A portable watch, comprising:

a case band provided with a noncircular pipe-attachment hole opening toward an intracase-band plane and an extracase-band plane;

a winding stem pipe provided with: an insertion section having an outer rim being noncircular in shape corresponding to the pipe-attachment hole to be playably inserted into the pipe-attachment hole from outside of the case band in a removable manner, and including an intracase-band end section to be arranged inside of the case band; and an extracase-band end section including a male screw section;

a pipe stopper engaged with an engagement groove provided to the intracase-band end section in a removable manner to prevent the winding stem pipe from being disengaged; and

a crown including a crown main section formed with a female screw section to be screwed together with the male screw section in a removable manner.